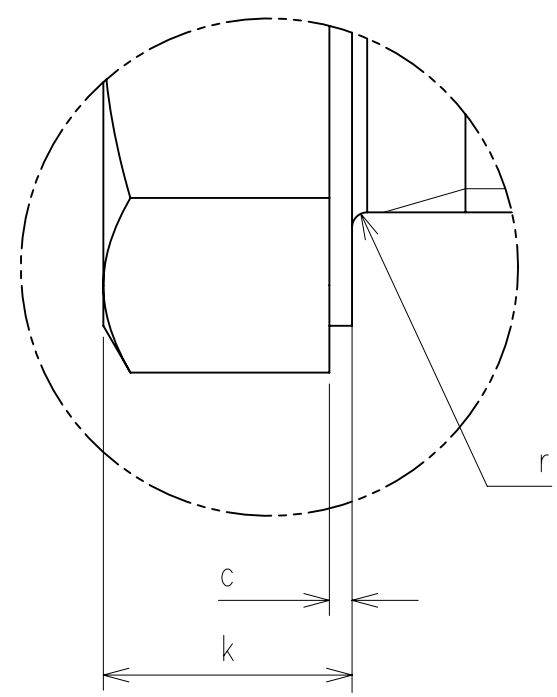
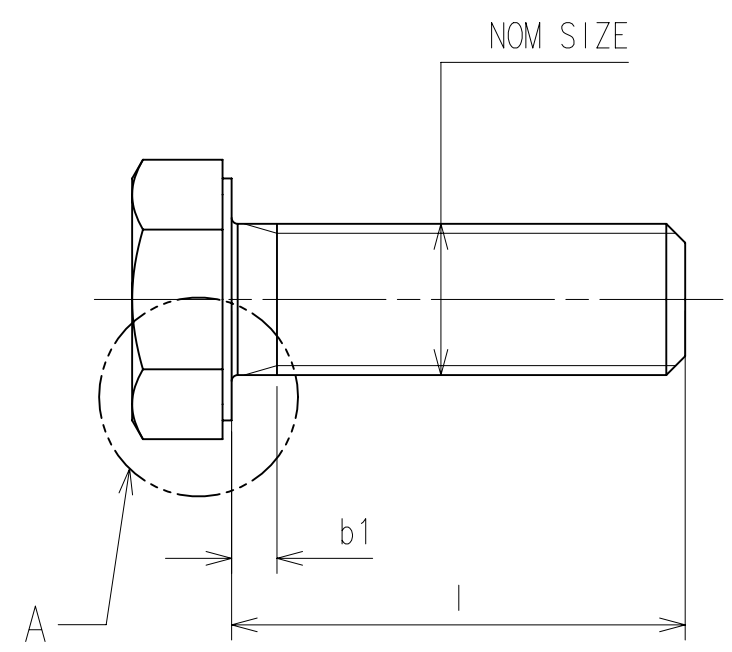
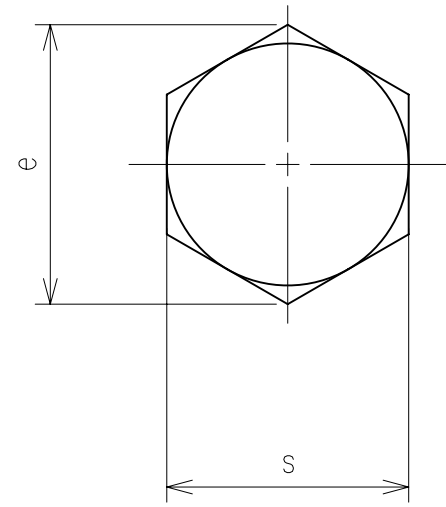


SF0201011

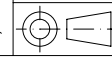
Z Y X W V U T S R P N M L K J H G F E D C B A



DETAIL A
SCALE 5:

- NOTES :-
- 1. FOR GENERAL TECHNICAL REQUIREMENT REFER M&M STANDARD J-00-0134
 - 2. UNLESS SPECIFIED END POINT DIMENSIONS AS PER ISO 4753
 - 3. UNSPECIFIED GENERAL TOLERANCES AS PER ISO 4759-1, PRODUCT GRADE A
 - 4. SURFACE DISCONTINUITIES AS PER ISO 6157-1 FOR GRADE UPTO 10.9
 - 5. SURFACE DISCONTINUITIES AS PER ISO 6157-3 FOR GRADE 12.9
 - 6. THREAD RUNOUT SHOULD BE AS PER ISO 3508
 - 7. MECHANICAL PROPERTIES AS PER ISO 898-1
 - 8. PART MUST BE FREE FROM DEFECTS OF WORKMANSHIP WHICH MAY AFFECT THE FUNCTION & SERVICELABILITY OF THE PART
 - 9. SUPPLIER MUST COMPLY WITH THE REQUIREMENT OF ELV & HAZARDOUS MATERIAL CONTENT AS SPECIFIED IN M&M STANDARD F-00-1474, AS PER THE MARKET REQUIREMENT

ECN NO.	C/L	DGNR	ENGR	CAD STD	APPD	DATE	ZONE	REMARK
EN08-03110N	A		.			10-07-2020	.	SF0201011 - NEW RELEASE
NOMINAL SIZE								M6
PITCH 'p'								1.00
UNTHREADED LENGTH MAX 'b1'								3.00
THREAD DIRECTION								RIGTH HAND
WIDTH ACROSS CORNER MIN 'e'								11.05
HEAD THICKNESS MAX 'k'								4.15
HEAD THICKNESS MIN 'k'								3.85
LENGTH 'l'								20.00
COLLAR THICKNESS MAX 'c'								0.50
FILLET RADIUS MIN 'r'								0.25
WIDTH ACROSS FLAT MAX 's'								10.00
WIDTH ACROSS FLAT MIN 's'								9.78
SELF LOCKING TYPE								-
MECHANICAL PROPERTY CLASS								8.8
END TYPE								CHAMFERED END
MATERIAL								STEEL
SURFACE FINISH								Fe/Zn 7.5 Tri Iri Yellow(96wr/240rr)
ALTERNATE PART NUMBERS								3106208
REMARKS								-

 MAHINDRA & MAHINDRA LTD.				APPD	.	.
				CAD CHK	.	.
MATERIAL :- STEEL TO SUIT PROPERTY CLASS				MATERIAL	.	.
				ENGR	.	.
HEAT TREATMENT :- TO SUIT PROPERTY CLASS				DGNR	-	-
				BY	SIGN.	DATE
SURFACE TREATMENT :- REFER TABLE				WT: 0.007	Kg	S.AREA: 6.73 cm ²
				REF/LAYOUT No.:	---	
SCALE NTS				PF CODE:	SF0201	
				MODEL:	---	
DESCRIPTION				DRG. No.	SF0201011	
				C/L	A	
				SHEET	1	OF 1
				A3	A3_A	